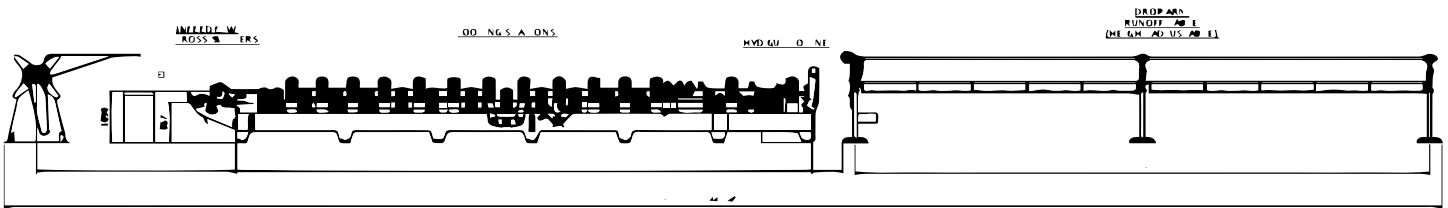




Dual-Level™ Roll Former



The Hayes Dual-Level™ Roll Former produces two profiles within the same floor space as a single level machine. The Dual-Level™ has two levels of dedicated tooling, top and bottom infeed guides, a double acting stationary shear, twin independent drive units, a free standing control console with auto and manual functions, an auto drop run out table, and full overhead lift-up guarding with safety interlocks.

We Build Machines. We Sell Solutions.

The Bradbury Group
1200 E Cole
Moundridge, KS 67107
Ph: +1.620.345.6394
bradbury@bradburygroup.com

THE BRADBURY GROUP



Dual-Level™ Roll Former



Decoiler

- 6 ton capacity
- Powered with laser sensor shallow loop control
- 4 jaw hydraulically expanded mandrel.

Roll Former



- Adjustable entry guides and lubricator
- Manually operated cross cut entry slit
- K1040 hard chrome plated tooling
- AC gearmotor drive with VFD variable speed control
 - 200 ft / minute
- Postcut hydraulic shear with D2 hardened tool steel blades
- PLC controller with touchscreen HMI
 - Hayes Smartcut Software
- Tunnel type interlocked safety guarding



Stacker Table

- 38 ft automatic drop stacker
- Powered height adjustment
- Automatic end tamper for pack alignment

bradburygroup.com

