FLIP TO POST-FRAME BUILDER SHOW PREVIEW

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FEBRUARY 2024 Vol. 58, Issue 1



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FAUX FINISHES

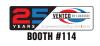
Metal Can Now Look Like Something Else

WORKS WITH STUDENTS

SEE US AT THE FRAME BUILDING EXPO SHOW PREVIEW + FLOOR MAP INSIDE





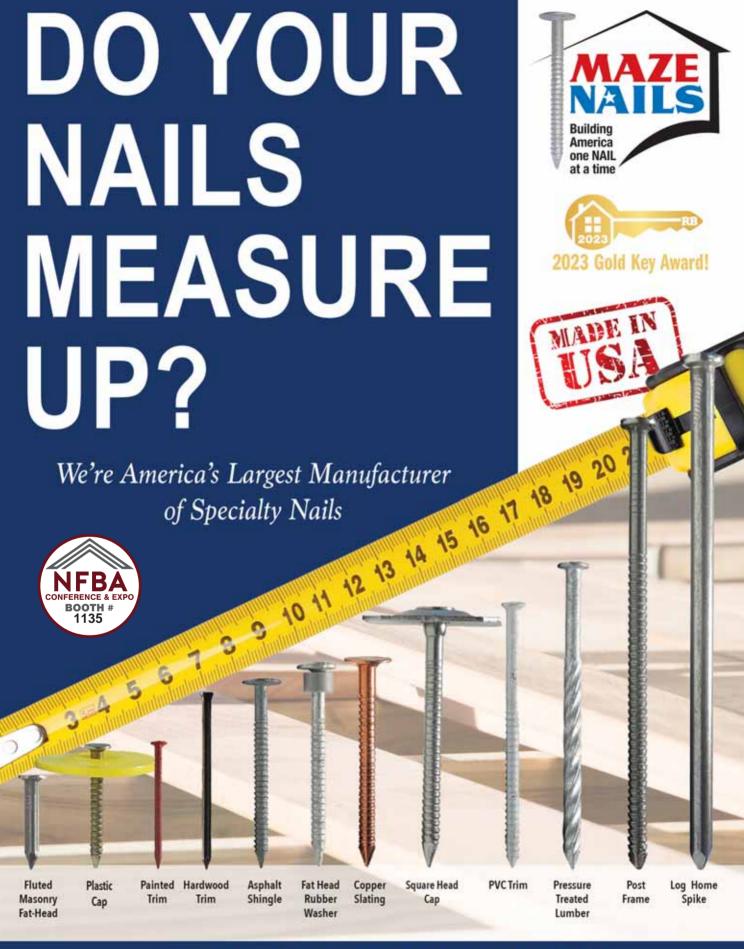








BOOTH #336



BY GARY REICHERT

Advisory Board Experts Needed

he year 2023 was exciting at Shield Wall Media. We announced a new annual Construction Survey Insights — Annual, from our data collection efforts (sending in April). We announced the Post-Frame Builder Show this coming June in Branson, Missouri. And as I write this we are putting the final touches on BuildMyBarndo.com, our first digital consumer publication. It only seems fitting to end the year by announcing one more new project.

Too many business owners don't understand the actual nature of their business. The purpose of all business and most human interaction is to solve a problem or help solve a problem. The purpose of our magazines, shows, surveys, and books is to help our readers by providing the information you need to solve the challenges yourself. Some of this comes in the form of knowledge about products and procedures. The survey and data generation helps you predict challenges coming in the future.

There is a saying "You don't know what you don't know." To remedy that, we are announcing the formation of the Shield Wall Media Advisory Board. What we don't know, our readers do. I have done this unofficially for years. Some of you have received calls or emails from me saying, "I am thinking of doing this; tell me why it is a bad idea." My editors have their sources and routinely ask subject matter experts to write or review articles. We have grown to the point we want to make the Advisory Board official. A corollary to "not knowing what you don't know" is "not knowing who you don't know." With 100,000+ subscribers, it is impossible to know every individual. Whether a builder, roofer, roll former, engineer, or manufacturer there is a wealth of knowledge and expertise who know us, but we don't know you.

If you would like to have input into the editorial and strategic future of Shield Wall Media, this could be your chance. We are looking for 12 board members (two from each of the markets we serve). Details on how to apply, the benefits and responsibilities are available on page 55 of this issue.

Thank you for helping Shield Wall Media continue to grow. RB

Gary ReichertPublisher/CEO

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Gary Reichert, Publisher, Shield Wall Media





Find Programs to Expose Kids to the Trades

Explore the Opportunities. If it Doesn't Work Out... RESET.

BY RURAL BUILDER STAFF

onnor Bagnell found out early that he was interested in electrical technology. It began with watching his dad, a journeyman diemaker who enjoyed putting his mechanical skills to work on classic cars in his free time. Bagnell thought it looked like fun working with his hands and he knew he didn't want to be stuck in an office.

He attended Memphis High School in Wales, Michigan, which didn't have a traditional shop class, but they had a partnership with RESA. This organization provides various trades education based on the needs of the community. Bagnell said that it was competitive to get a seat in the classes; they filled quickly. However, he got into electrical classes and spent three hours a day at the RESA Center.

Bagnell enjoyed the classes. The program gave him exposure to subjects that could lead to career pathways he may never have realized he would be interested in, like electrical theory, pneumatics, and robotic programming (which he received certification in). Initially he was afraid to take things apart because he was afraid he wouldn't be able to put them back together, but these classes gave him the



confidence he needed to try and to take a chance on further technical opportunities.

After high school, he decided to pursue his interest in electrical work, and he found a lineman program at community college where he learned about transformers, wiring, and pole climbing. The students got to operate diggers and bucket



Bagnell's College Cross Country Team

trucks, and Bagnell loved it — it was so hands on!

His mom found the mikeroweWORKS Foundation and encouraged him to apply. Bagnell thought that since it was a national competition with big numbers of people likely to compete, he had little to no chance to win. However, he applied, following the directions and doing everything that was asked of him. Yet he worried that he would make a mistake in his application because when he looked at the videos other applicants had submitted, he noticed that people were breaking the rules. For example, applicants were wearing clothing with advertising logos. He found the video to be the most difficult part of the application process because



As a result of a collaboration with mikeroweWORKS Foundation (www.mikeroweworks.org), *Rural Builder* is featuring profiles of Work Ethic Scholarship recipients in each of its issues. Over 1,700 scholarships have been awarded to trade-school students who value hard work and taking personal responsibility. *Rural Builder* applauds these students and wants to acknowledge their choice to apply their talents to skilled trades. Thank you, mikeroweWORKS Foundation, for your continuing efforts to close the skills gap and "reconnect the average American with the value of a skilled workforce."

he was very nervous; it was his first time on camera. But ... he won! Bagnell was stunned when he received a scholarship.

The scholarship helped him to pay his tuition, so he emerged from school with no debt, and it was a good thing because the housing market went crazy as he was beginning an apprenticeship as a lineman. LeCom, a company in Detroit, hired him. He was moving and adjusting electric lines if they were too low or too close to other lines, and replacing poles, and he liked the work, but he couldn't see himself doing it forever. Further, he missed Alpena.

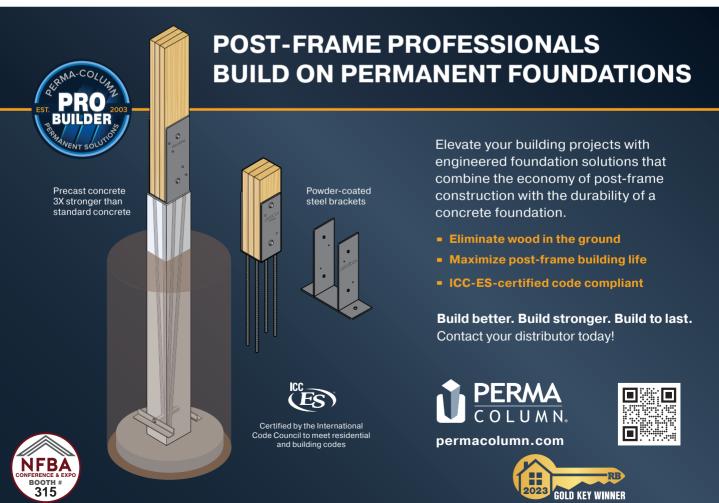
It wasn't a problem; in September of 2023 he found a job as an apprentice electrician in Alpena, Michigan, a big city with a small town feel where everyone knows everyone. He is enjoying it. He has

a deep interest in electrical work and he finds that he is learning skills he can bring home and use in his personal life, things like making ethernet cords and wiring light switches.

"I think a lot of happiness depends on the environment, the people ...," Bagnell said, "but if you find that a job is not working for you, then Reset. There is nothing wrong with trying something else."

As for the future, Bagnell sees himself becoming a journeyman electrician, getting his own house, and maybe becoming a master electrician. "That could allow me to do more of the niche electric work that I like," Bagnell says. "They say if you enjoy your work, it won't feel like you worked a day in your life. That's what I'm going for!"





BY MARK ROBINS



Brilliant Disguise:

Faux Finishes on Metal

Technology Is Allowing Builders and Contractors to Upsell and Upgrade to Metal That Looks Like Wood or Stone

hanks to technology and innovation, there are limitless architectural solutions for metal that looks like wood or stone. It's growing in popularity because it combines the classic rural look of wood with the durability of metal, or similarly allows for a metal-sided building to look like its brick- or stone-home counterpart.

Metal resembling wood improves a building's design aesthetics, giving it a warm inviting feeling and its lightweight design makes it easy to install. Wood grain metal panel siding requires no repainting, caulking, or sealants, and will not rot and splinter over time. Bob Cujé, president at Modern Materials said, "The look never changes! It remains crisp and clean with zero maintenance."

Don Switzer, sales manager of Steel Dynamics (SDI), said it is pretty simple to understand that while wood has been used in rural buildings as a primary building component for many years, there are many advantages of using metal with a

faux finish. "The customer wants the durability and longevity of steel but wants it to look like real wood from close up and from a distance," he said. "With wood, you are talking about a limited natural resource. While beautiful, it requires ex-



PermaGuard.

tensive maintenance, including staining or painting to maintain the desired look. With steel, there is little if any maintenance, and with SDI it all starts from recycled scrap steel."

"The digitally printed product is a classic upsell."

Don Switzer, SDI

"Wood looks wonderful when it is new," said Jessie Schlabach, owner of PermaGuard. "However, the maintenance is prohibitive, the continual staining and painting to keep the wood looking new is very expensive and time consuming. Even after that, you still have the potential of mold, warping, rotting, and termites. On the flip side, steel might be pricier initially, but you will end up with far less cost in the long run.

"Typically there will not be \$5 million homes built on the lake with faux wood and stone. Somebody with that type of money typically will want real stone etc. What this faux finish movement really benefits is it gives the lower-income and working-class people the option to improve their building project from a commercial cold look to something impressive, at a low cost."

Cujé explained in terms of price, his 24-gauge siding is really no more per square foot than other metal componentry. "A minimum, splash of wood on feature walls, or soffits will add a decorative aesthetic to typically mundane walls," he said.

Advantages of Metal

Advantages of Using Metal with a Faux Finish

- Cost savings
- Maintenance-free
- Rot-resistant
- · Fire-resistant
- · No wood warping
- No termites
- · Less expensive than using authentic wood
- Includes 40-year limited painted warranty
- · Arrives ready (no cutting, staining, or painting required)
- · Authentic Appearance

- Paul Rubio, vice president, Western States Metal Roofing



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New Tech Machinery project utilizing metal from SDI.

FAUX FINISH OPPORTUNITIES

There are many applications and opportunities for this look. Painted metal roofing and siding panels can be given a rusted appearance. Painted metal panels

Installation Tips

Installing faux finish products is as easy as any metal product, using the same tools and fasteners without specialized equipment or techniques. Installation should be performed by an installer familiar with metal building component installation. There are installation guides and videos that can assist in the installation process.

Jessie Schlabach, owner of PermaGuard, cites the following installation tips:

Proper preparation. Before installation, ensure the surface is clean, dry, and free of any debris or contaminants. This will promote optimal adhesion and longevity of the siding. Additionally, check that the structure has a suitable moisture barrier to prevent moisture-related issues down the line.

Accurate measurements. Take precise measurements of the area to be covered by the faux finish panels, allowing for appropriate panel lengths and minimizing waste. Accurate measurements ensure a seamless and professional-looking installation.

Quality tools and fasteners. Use high-quality tools and fasteners recommended for metal siding installation. This will ensure secure attachment and minimize the risk of damage or loosening over time. Consult manufacturers' installation guidelines for specific tool and fastener recommendations.

can be made to look like an old patinated copper.

"Garage doors have been the leaders, but homes, barns, and businesses are looking at these new images and seeing endless opportunities," Switzer said. "Not just for siding, but we have had customers wrap beams in the product, use it as a highlighting trim, used inside buildings versus drywall."

"Today's science is doing things unobtainable from 10 years ago." Bob Cuié, Modern Metals

Modern Materials recently completed a 2,200-square-foot ceiling and soffit on a modern home on the top of a small mountain. "Driving up the steep incline, you first see the amazing canopy of plank style faux wood," Cujé said. "It is entirely captivating; nature coexisting in modern architecture."

As far as the faux wood finishes on metal opportunities for builders go, Schlabach added, "It is all about adding options for your customer with the potential to upsell and gain better profit per job, and in turn create a happier customer, more referrals, and more attention to your company."

Switzer said a metal faux finish product is competitive with wood and cement board. "The digitally printed product is a classic upsell," he said.

Presentation and sales pitch matters, too. Schlabach gave an example.

"It's all in the way you present it," Schlabach said. "If you present it as 'per cost' it will seem too expensive to the customer.

"For example, Mr. Customer, we can use

Sales Tips for Builders

Educate customers. Highlight its unique benefits such as its exceptional durability, low maintenance requirements, and authentic wood/stone appearance. Educating customers about the advantages of this innovative siding solution will help them make informed decisions and appreciate the value it brings to their projects.

Showcase the aesthetics. Utilize samples, brochures, or visual aids to demonstrate the stunning wood prints available. By showcasing the aesthetic appeal of the product, builders and contractors can capture the attention and imagination of potential customers.

Share testimonials and success stories.

Incorporate testimonials or success stories from previous projects where it was used. Highlighting positive experiences and satisfied customers can instill confidence and trust in prospective clients.

Jessie Schlabach, owner, PermaGuard

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PRODUCT FEATURE: Faux Finishes



Western States Metal Roofing project.

standard metal on your building project, or we can use this 'expensive wood siding.' The cost difference is standard metal \$3 per foot and that stuff is \$5.

"The customer typically responds with, 'Wow I can't afford that.'

"Example #2 is Mr. Customer, you are building a 40'x60' pole-frame building and you are spending \$60,000 on this project. Using this material will cost approximately \$5,000 more, so you are going from \$60,000 to \$65,000 and you are taking your project from a standard commercial look to something impressive.

"Oh. I think I can afford that!"

The point is that with these new products, you can make an expensive-looking upgrade far more affordable than in the past. "If you are trying to match the look of a reclaimed wood, metal would actually be cheaper," said Paul Rubio, vice president, Western States Metal Roofing. "It's also easier to install a metal board-and-batten panel versus a real wood board-and-batten panel."

To further upsell the look of a faux finish on metal specifically to a farmer or ag business, Cujé said his company can offer PVDF wood series panels with a 30-year color warranty. "It's a fact — today's sci-

ence is doing things unobtainable from 10 years ago," he said. "It not necessarily an upgrade, it's an everyday expectation."

THE TECHNOLOGY BEHIND THE FAUX

How is it possible to make metal convincingly look like wood via a faux finish? Switzer said for years printed images were made using old technology called Rotogravure. "This is an embossed roll of an image that would print ink on a coil and repeat from 28 to 32 inches," he said. "That technology is very limited from a color standpoint and the repeat does not allow the true character of a wood image to be fully realized. Several years ago, SDI invested in new technology that allows us to digitally print any image and color, and it does not repeat for up to 32 feet."

Cujé said at Modern Materials, its steel siding is all PVDF technology, "We have complete confidence in weathering and long-term results," he said. "Beyond the advancements in chemistry is the new printing technology. Our realism is upgraded to the point where natural wood simply looks bad. The public expects perfect wood grain replication long term."

PermaGuard's paint system is the secret

Related Articles

More magazine stories to learn about faux finishes.

"Blending Tradition and Innovation," by Rick Zand, New Tech Machinery. Rural Builder October 2023 issue, page 22. Read it at "rural buildermagazine.com/2023-october-edition".

"Convincing the Eye," by Sharon Thatcher, featuring the new technology by Steel Dynamics. Rural Builder September issue (in the Metal Builder special section). Read it at "metalbuild ermagazine.com/new-digitally-printed-steel".



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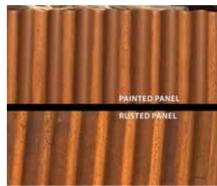


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behind its ability to mimic the appearance of real wood and stone. Utilizing Kynar 500, a premium paint coating renowned for its superior performance, Perma-Guard achieves remarkable resistance to chalk and fade, outperforming many other industry options. However, Schlabach said the paint system is more than just a pretty façade. "It is meticulously designed to protect the panel from various elements," he said. "The available options for the wood prints include Red Oak, Natural Pine, Honey Gold, Dark Cherry, and Weathered Wood."

Rubio called specialty paint prints "a metal panel that's been painted repeatedly."

"The paint line applies a base coat of solid color on the coil and then the coil runs through a second time with a different color using a special engraved paint roller that creates a pattern on the coil," he said. "You end up with a two- or threetone paint system that's absolutely stunning and completely different than a solid metal roofing color." RB



new metal panel that looks rusted to match other elements of the project.



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Steel Dynamics

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Western States Metal Roofing

Phoenix, Arizona (949) 929-1020 www.westernstatesmetalroofing.com

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The Building Industry Forecast – 2024

That's NOT on the Blueprint!

Shield Wall Media and METALCON conducted an industry survey that generated a lot of information, and we are providing a few of the basics here. Watch for our new Construction Survey Insights (CSI) Annual (mailing in April) for more in-depth insights.

s most everyone in business is aware, the economic situation can have a big impact on profitability, whether it's local, national, or across the industry or niche in which you are invested. Of course, everyone wants to know what is coming so they can prepare, but alas ... our crystal balls often fail us. While no one can predict the future with complete confidence, some are better at recognizing the trends and offering realistic insights; we will begin our inquiry with them.

THE ECONOMISTS

Economist Anirban Basu regularly reviews the state of the economy and its likely impact on the construction industry. He has provided a mixed outlook for 2024.

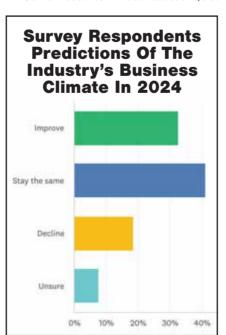
"The upcoming year will present varied challenges and opportunities for contractors," Basu said. "Contractors focusing on public works are poised for a successful year thanks to increased funding from infrastructure legislation, while those working on residential properties will likely see a shore up of projects due to a tough real estate market."

In other words, with high prices and lower supply than demand, residential construction isn't likely to slow down. Further, Basu sees growth opportunities in mega-projects across the country as many manufacturers reshore supply chains. These projects will call for more employees in an industry that already offers more job opportunities than skilled/quality workers to take them.

When considering what situations may negatively affect peoples' plans to build, Basu advises remembering these: high consumer debt, geopolitical uncertainty, stricter credit conditions, and the government's increasing debt. However, he believes that the bond market indicates a likely decline in interest rates by mid year. If this occurs, it could mean greater project financing and backlog generation.

Ken Simonson, Chief Economist of the Associated General Contractors of America, said that after a torrid third quarter in 2023, slower growth is expected going into 2024. Overall, he believes that unemployment will remain low.

"Some industries will cut headcount, but



most people who want jobs will find them quickly," Simonson said. "Conversely, employers in expanding industries such as construction, will continue to have trouble filling positions," he said, "and will have steadily increasing wage bills for new workers (when they can find them) and overtime or bonuses."

Simonson said that while most supply chain issues have been cleared up, there remain a few holdouts, such as electrical equipment and it looks like these will likely remain problems throughout 2024. He expects these supply challenges along with labor shortages will stretch project completion times.

Specific niches that Simonson expects to do well in 2024 are data centers and manufacturing plants followed by infrastructure and renewable energy projects.

THE SURVEY SAYS

Shield Wall Media conducted an industry survey to gauge how industry insiders see things.

Overall, our responses show optimism. Respondents indicated that over 70% believe that the general business climate will improve or stay the same. When you look at what market segments predict for their own markets there are some differences.

The commercial segment is perhaps the most optimistic with nearly 50% expecting the segment to grow and close to 40% expecting it will stay the same.

The industrial segment is close behind





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with over 40% believing work will increase in '24, while over 50% say it will stay the same

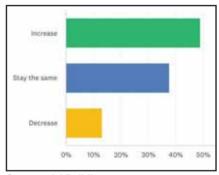
In the ag building community, the expectation of over 60% is that work levels will stay the same, and the residential segment most closely resembles overall industry expectations.

INDUSTRY PROFESSIONALS REPORT

Chris Davis of Dripstop® views the business climate very positively.

"The industry continues to be surprisingly strong despite higher interest rates making debt financing more expensive," Davis said. "We expected a slowdown that never actually came. I think we were all kind of waiting for the ball to drop, but order books have thus far

Survey Respondents Predictions Of Their Own Industry Segments In 2024



Commercial Building

Industrial Building

Stay the san

remained full.

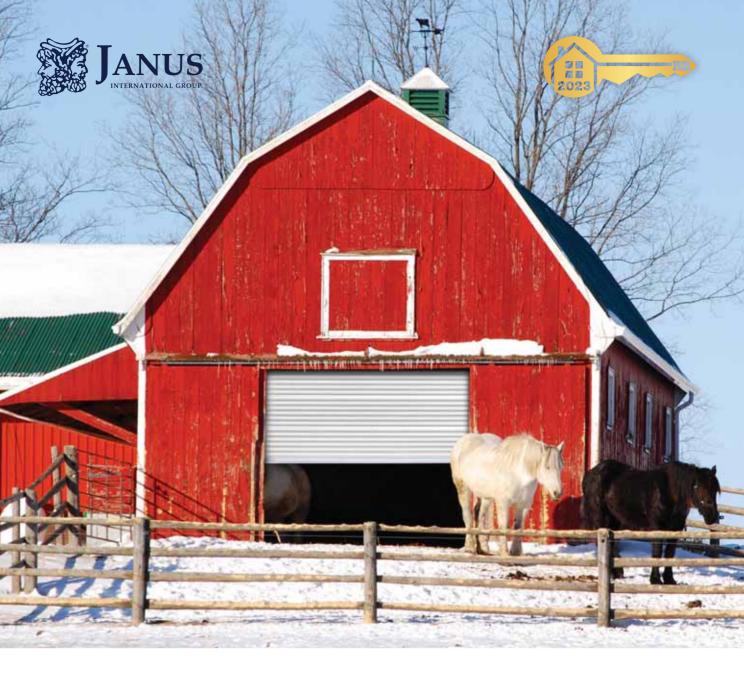
"Demand has actually been better than pre-pandemic levels. We ask regularly and generally customer confidence is high."

April Clohessey of Beck America

reported that the market is strong and they expect business profitability in 2024 to be good, similar to 2023.

Jason Myrvik of Midland Door Solutions indicated that they are doing





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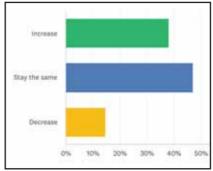




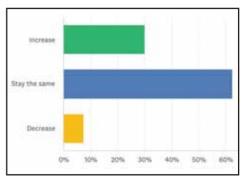


better than pre-pandemic levels and he expects that to continue into 2024.

"We are seeing a significant increase in the ag sector with new shops and machine sheds," Myrvik said. "Aviation is another sector that shows promise with the amount of federal funds available for local airports to build new hangars or repair existing facilities. I can only assume that the commercial sector will weaken with the rise in interest rates."







Agricultural Building

Davis agreed that the ag sector has been strong. He continued, "Due to the long, positive self-storage growth curve, we are always a bit afraid of when supply will exceed demand."

Levi's Mike O'Hara said, "We are seeing growth in the core markets of post frame, metal building, and residential roofing. Residential re-roofs are strong, and we believe the metal market continues to take share from shingles. The agriculture market/pole barns continue to grow also."

Much talk is centered around beliefs that residential building will be strong because there is not enough housing. However, O'Hara points out that new permits continue to be at low levels compared to 5+ years ago.

"One reason may have to do with higher interest rates, but they are still historically low compared to the 1980s," O'Hara said. "Multi-family housing (apartments/townhomes/condos) continue to gain in popularity as some want maintenance free

living, and others can't save enough for a down payment given the fact that housing prices have risen so much over the past 5-10 years. Lastly, people are living longer and staying in their homes longer.

Of course, every year has business challenges, and Davis expects that interest rates will be the biggest challenge in 2024.

Myrvik said, "We are seeing an increase in component costs. Steel costs are on the rise again with no sign of leveling off."

Myrvik believes that pricing will not return to pre-pandemic levels and the higher prices will be the new norm.

Clohessey expects the obstacle themes in 2024 will be inflation, finding employees, and the cost of materials and interest rates in that order.

The employee deficit has become a constant thorn in the side of many companies across the industry, and Myrvik, Clohessey, and Davis agree that it is likely to continue.

Myrvik had this to say: "The labor shortage is not just in our industry — it seems to be a problem across the board, for everyone you speak with. We have started the recruiting process early," he added, "with high schools and technical schools to educate the students about what we do in hopes that when they graduate, they will want to join our team." RB



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Kansas Student Project

S-5! Contributes to Solar-Powered Residence and ADU

he University of Kansas School of Architecture & Design teamed with S-5! to create this annual student-led, design-build project. S-5! donated the snow retention and solar attachments for the 432 Indiana Street House, which is the 16th consecutive LEED Platinum project completed by Studio 804, a hands-on learning program at the University of Kansas for graduate students in their final year of studies seeking a Master of Architecture degree.

Founded in 1995 by Professor Dan Rockhill, each year students design, procure, and execute a complete house in just nine months.

The 1,800-square-foot home and adjacent 500-square-foot accessory dwelling unit is located in the historic Pinkney Neighborhood, one of the oldest in the city of Lawrence, Kansas. It is a short walk to parks, the Kansas River and the cultural vibrancy of downtown Lawrence. It is a perfect location to appreciate the history of Lawrence while addressing the future of



sustainable living.

"Each year, we complete a house or a university-related commercial building, alternating between standing seam roof and flat roof projects," Rockhill said. "For each metal roof project, we incorporate S-5!

"Normally, we prefer a pitched roof form and a high gable roof to take advantage of the full interior height without interruption to the floor plan, so directly attaching the PVKIT to the standing seams makes our job quite easy in comparison to the alternative flat roof system, which



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requires a fairly expensive support system. Integrating into the standing seam saves us thousands of dollars, and S-5! is quick and easy to install."

The students had clearly defined sustainability goals and set out to achieve LEED platinum status with a solar PV mounting system that provided a simple, economical and penetration-free method for attachment of modules to the roof. The students reached out to S-5! as they were familiar with the products utilized on previous Studio 804 metal roof projects.

S-5! donated its PVKIT direct-attachTM solar mounting system to mount a 16-panel solar array of Q-Cell Q.Peak Duo 400W modules to the 24-gauge matte black standing seam metal roof. The system is expected to offset approximately 85% of the homeowner's energy consumption. S-5! also donated its ColorGard snow retention system — custom-designed and engineered for this project to mitigate any potential rooftop avalanches which could cause harm to residents or property below.

The light-gauge metal was sourced from Clark Dietrich and its fasteners were from Simpson Strong-Tie. ${\bf RB}$





THE DETAILS:

Building Size: 1,800 square foot home,

500-square-foot ADU

Light Gauge Steel: ClarkDietrich **Fasteners:** Simpson Strong-Tie **Nail Gun Nails:** Southern Carlson

Solar Clips: S-5!

Snow Retention System: S-5!

Solar Panels: Renvu Solar & Enphase

Countertops: Richlite

Steel Cross Ties: Cleveland City Forge Polyiso Insulation: ATLAS Roofing Insulation: Applegate Greenfiber WRB Walls and Vapor Barrior: 475 High Performance Building Supply Intello

Interior Siding: Nichiha

Weather Barrier: Vapro Shield Under-slab: Stego Industries

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More Info: studio804.com

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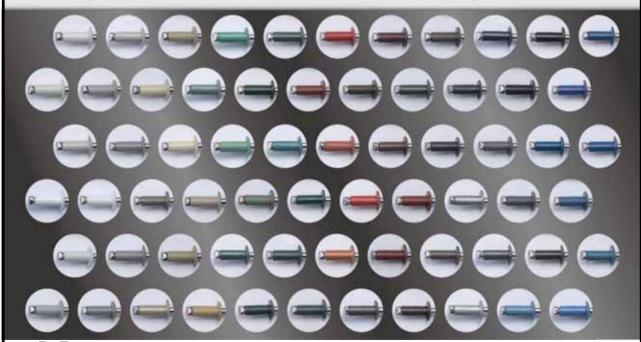


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FINDING THE VISION

The mother of invention strikes again! In 1993 Kenneth Schlabach was working in his family's third-generation Amish leather working and leather supply business. He found it difficult to see the leather because of the current lighting conditions. He considered more windows, but the building was 100 feet wide, so it

wasn't going to work. That was when he turned his attention skyward. He wanted skylights, but he needed something that would make the most of existing light without the glare of sunlight. Schlabach bought materials, began experimenting, and he developed the forerunner to the Daystar system.

In 2001, Schlabach sold the leather

business, and his cousin approached him saying that he had furthered Schlabach's earlier research on daylighting and he wanted Schlabach's help to market it. Schlabach did not immediately jump on this opportunity; he didn't think it was what he wanted to do. However, after some rumination and consultation with his accountant, they determined that if they could develop the product into something they could stand behind, they believed people would be interested. So it was a go. They worked to make it leakproof and to build an acceptable R-value into the product.



Daystar Daylighting, Inside and Out

ENLIGHTENING PEOPLE

As it turned out, once they had improved the product and took it to market, getting people to understand the product and give it a try was, and still is, the biggest challenge the company has faced. It wasn't



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as difficult to get the Amish market to try it; they understood the benefits because many of them were looking for lighting solutions that did not involve electricity, and perhaps more importantly many of them knew Schlabach and company. Schlabach said they had known from the start that the Amish market would be the easier one to break into for those reasons.

"I would be at a tradeshow explaining my product," Schlabach said, "and I knew people were thinking, 'why should I believe you when you say that it won't leak?" They had experienced leakage with other daylighting products. I don't blame anyone for hesitating," he continued, "after all, I was asking them to put holes in their roofs, something no one wants to do."

To prove that the product trustworthy, Schlabach and team realized that talking about the benefits to architects and contractors was not enough; they had to educate them about how it was built. The reason the Daystar system doesn't leak when other similar products have, Schlabach said, is because the company took ownership of the roof curb, developing roof curbs to match various roofs. Once they began showing industry professionals how the system is constructed and installed, as well as providing photos of successful projects and testimonials from satisfied customers, they began to gain some traction. After all, it is the architect who specifies components and the contractor who will try to talk customers into using products he trusts.

TAKING CARE OF BUSINESS

The primary markets the company serves are pole barn and pre-engineered metal buildings. They have installed their system into manufacturing businesses, fitness centers, stores, woodworking shops, schools, office buildings, and more. They are primarily a commercial product, Schlabach said, not because the product doesn't have potential for the residential market, but because they have made a business decision to concentrate on what



they do best.

Located in southern Illinois, their clients are located primarily in an 800 mile radius, though they have some clients on the west coast, Florida, Canada, and even a few in far-flung places like Puerto Rico, the Philippines, and Ireland. Daylighting systems are by nature "green" products, and some of their sales are the result of collaborating with integrators, companies that do energy audits and find solutions for energy savings.

GROWING THE COMPANY AND RETAINING EMPLOYEES

Daystar has about a dozen employees now, and Schlabach said the best advice he can give about attracting and keeping employees is to provide a positive work environment lit with natural light. He has an employee who has confided that if it weren't for the natural light he enjoys in the workplace, his SAD (Seasonal Affective Disorder) would make it imperative that he find outdoor work. Schlabach adds that he has a very good crew. Maybe that

is due, in part, to the feeling of wellbeing that natural light can induce in human beings. It is almost certainly related to the values the company operates by; treat others as you would like to be treated.

ADVICE AND PLANNING FOR THE FUTURE

Schlabach said, "The number one trait that is necessary to be successful in this business, as well as any other business, is dependability. Don't over-promise. Make sure you can deliver on what you say you will do."

His advice to people who are new in the industry? Schlabach said, "Seek advice from people who have been where you are, and find those who can help you figure out the next step."

As for the future, Schlabach wants to get his ducks in line for transitioning the company to other hands. He's still active, but he wants to ensure that the company he built and the people who have assisted him on the journey are set up to be successful once he retires. **RB**

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FRAMEBUILDING \$\frac{1}{2}\$

Frame Building News

Booth #1142

PO Box 255 lola, WI 54945 715-252-6360 (Gary) 715-513-7288 (Rocky, editor) rocky@shieldwallmedia.com www.framebuildingnews.com

Frame Building News has been devoted exclusively to coverage of the post-frame construction industry for over the past 30 years. It has more than 21,000 subscribers, most of which make their living in the post-frame industry. It is published five times a year.



Garage, Shed & Carport Builder Magazine

Booth #1142

PO Box 255 lola, WI 54945 715-252-6360 (Gary) 715-513-7288 (Rocky, editor) www.garageshedcarportbuilder.com

Garage, Shed & Carport Builder Magazine is the industry's only trade publication that addresses all aspects of small, special-use residential buildings. We disseminate information to construction professionals about small, special use buildings including sheds, carports, and garages.



Garage, Shed & Carport Builder Show

Greenville Convention Center 1 Exposition Dr. Greenville, SC 29607 920-216-3007 - Missy Beyer missy@shieldwallmedia.com www.garageshedcarportbuilder.com

The Garage, Shed & Carport Builder Show takes place January 15-16, 2025 at the Greenville Convention Center in Greenville, South Carolina. This show is all about meeting the business, material and technology needs of those who build small, special-purpose residential structures. Whether an add-on or a freestanding building, small buildings face unique design challenges. If you are looking for best practices or products catering to this niche, you should be in Greenville for the show.



Graber Post Buildings, Inc.

Booth #620

7716 N 900 E Montgomery, IN 47558 800-264-5013 info@graberpost.com www.graberpost.com

Graber Post Buildings is a leading distributor and manufacturer of post-frame and metal roofing supplies and materials. We roll-form 6 different metal panels, and we have a custom trim department that can produce almost any trim profile needed for your projects. We also produce nail-laminated columns and pre-engineered wood trusses up to 100' clear span. We also stock overhead doors, windows, sliding door components, cupolas, fasteners, underlayments, vapor barriers, insulation, and much more. A true 1-stop shop!



Hershey's Metal Meister

Booth #601

420 Progress Dr. Mattoon, IL 61938 217-234-4700 info@variobendusa.com www.hersheysmm.com

Hershey's Metal Meister is a company dedicated to supplying top notch machinery along with unmatched service! Our Variobend trim folders have become a staple in the trim industry as well as our line of slitters simplifying the process to allow our customers to deliver quick quality products to the market!



Hixwood

Booth #428

N14685 Copenhaver Ave. Stanley, WI 54768 715-644-0765 715-644-0994 (fax) www.hixwood.com

Hixwood is the premier source for all your coil, blank flat stock, and slit coil needs. We specialize in supplying the industry with products that are at the top of the spectrum. We have been serving the Roll-Forming and Post Frame industry since 1998.

2024
CONSTRUCTION
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SEPT. 18-19



DOORS THAT WORK!

I-Beam Sliding Doors

Booth #821

1000 E US Rte. 24 Chenoa, IL 61726 815-945-3667 815-945-7073 (fax) info@ibeamdoor.com www.ibeamdoor.com

I-Beam Sliding Doors is a company founded on building heavy-duty. lightweight sliding doors for the postframe industry. The company prides itself on supplying doors to fit your needs. "Doors That Work!" is its promise. Doors are now available with the 6000# Ultra Glide track and trolley system. The trolley adjuster system allows for accurate and easy adjustment for our Ultra Glide trolley. It cannot come out of adjustment. Enjoy a lifetime unlimited warranty on ultra-glide track and trolley systems! The real game changer is the Incredible Swing Door on display again this year with many improvements to the structure and operating system. This is a gamechanging system for the door industry. The True automatic mode system has obstruction detection and full velocity command mode built into the system for ultimate operation safety. It self-adjusts closed positioning so that call-back and never-ending adjustment frustration is over!



Janus International Group

Booth #233

135 Janus International Blvd. Temple, GA 30179 866-562-2580 www.janusintl.com

Janus International Group, Inc. is a leading global manufacturer and supplier of turn-key self-storage, commercial and industrial building solutions, including: roll-up and swing doors, hallway systems, re-locatable storage units and facility and door automation technologies. The Janus team operates out of several U.S. locations and seven locations internationally.



Leland Industries, Inc.

Booth #525

95 Commander Blvd. Toronto, ON M1S3S9 Canada www.lelandindustries.com

Leland manufactures a complete line of fasteners for the wood frame, metal roofing and steel frame industries. We are one of North America's largest manufacturers and suppliers to the postframe market. We offer self-tapping and self-drilling sealing fasteners in lengths to 12 inches in #10, 12 and 14 diameters. Leland's fasteners are 100 percent North American made, in carbon or stainless steel and can be plated, coated or powder coated to match any panel color. Leland will match any steel painted panel warranty. NZF3000® Series Zinc-Flake plating will revolutionize corrosion protection. Hexavalent Chromium Free. ROHS and DFARS compliant.



Levi's Building Components

Booth #920

400 Burkholder Drive Ephrata, PA 17522 877-897-7020

info@levisbuildingcomponents.com www.levisbuildingcomponents.com

Known for quality products, quick shipping and expertly filled orders, Levi's Building Components is a wholesale supplier and one stop for all your metal roofing needs. Check out our extensive line of fasteners, including Fastgrip, Metalgrip, ProCap and ProZ and our

variety of snow retention guards in our Snow Defender line. Snow guards are available in 40-plus color offerings. Find roofing underlayment, venting, sealing and more in our accessory offerings including our exclusive FastVent Plus, FloVent and Roloshield lines. Visit our website and use our mobile-friendly Snow Defender Calculator.



Liberty Painted Products

Booth #925

PO Box 189 11650 Mahoning Ave., Suite B North Jackson, OH 44451 www.libertypainted.com

Liberty Painted Products is a distributor of bare and prepainted steel coils for the metal roofing and metal building industries. We offer a full range of bare and prepainted Galvalume in various thicknesses and widths to service the market. We stock industry standard sizes and paint systems but also offer custom stocking programs to meet our customers' needs. Our mission is to provide our customers with industry-leading customer service and know-how while supplying them with high-quality, competitively priced products to effectively run their business.



Marco Industries

Booth #942

4150 S 100th E Ave., Ste. 301 Tulsa, OK 74146 800-800-8590 918-622-4536 info@marcoindustries.com www.marcoindustries.com

If It's Not Proven, It's Not Marco. We make the best roofing ventilation and accessories—period. With the most tested and certified products on the market, you can trust our solutions to perform in even the harshest conditions, protecting your roof and everything underneath.



Marion Manufacturing

Booth #128

201 S. Coble St. Marion, KS 66861 620-382-3751

www.marionmanufacturing.com

Marion Manufacturing Inc. adds the value to the metal. The company designs, fabricates, and installs custom manufacturing equipment, specializing in roll formers, decoilers, shears, stackers, etc. Also offered is a full service machine shop, with service on other brands of roll-form equipment provided.



Maze Nails

Booth #1135

100 Church St. Peru, IL 61354 800-435-5949 www.mazenails.com

Maze Nails is the exclusive manufacturer of Stormguard® double hot-dipped galvanized nails with a lifetime warranty against rust. In business since 1848, Maze offers a full line of specialty nails in bulk for hand driving and in collated sticks and coils for popular pneumatic nailers. Maze has been serving the post-frame industry for many years, providing painted rubber washer nails for corrugated roofing and siding. Maze post-frame nails meet ASTM F1667 specification. In addition, Maze manufactures nails for fiber cement siding products, cedar and redwood sidings, fencing, decking and roofing. All Maze Nails are proudly 100% made in the USA.



McElroy Metal

Booth #827

1500 Hamilton Road Bossier City, LA 71111 800-562-3576 318-747-8099 (fax) www.mcelrovmetal.com

Build with the Best. As an industry-leading manufacturer of metal roofing, metal siding, and substructural components, McElroy's products are specified and installed on projects ranging from single-family homes to multi-million-dollar commercial projects. McElroy Metal's extensive product line and our contractor network make us the ideal choice for any project.



MetalForming, LLC

Booth #101

100 International Dr.
Peachtree City, GA 30269
678-325-2313
770-631-7776 (fax)
info@metalforming-usa.net
www.metalforming-usa.com

MetalForming is the leader in metal building and architectural sheet metal technology. With 25 years of selling and servicing high quality metal folders, shears, roll formers, slitters and curvers from the most respected manufacturers across the globe. We have the largest service and parts organization in the business. Schlebach Quadro is the number one bestselling portable rollforming system in the world offering 11 profiles with instant change over.



Metal Rollforming System

Booth #626-628

4511 North Freya Street Spokane, WA 99217 509-466-6854 509-467-5631 (fax) info@mrsrollform.com www.mrsrollform.com

Metal Rollforming Systems designs and manufactures industry leading roll forming equipment 100% manufactured in-house. MRS aims to be your 'one-stop shop' for all your roll forming needs, allowing our customers to save time and money when purchasing a roll former. Along with our complete panel lines, we specialize in custom trim profiles as well as all the needed accessories to complete your metal panel needs. From start to finish, Metal Rollforming Systems is your trusted partner since 1993.

MIDWEST PERMA-COLUMN



Midwest Perma-Column

Booth #735

7407 N Kickapoo Edwards Rd. Edwards, IL 61528 800-798-5562 309-589-1199 (fax) info@midwestpermacolumn.com www.midwestpermacolumn.com

Located in the heart of the Midwest. we helped start a revolution in 2004 by manufacturing the patented precast Perma-Column® as a least cost effective way of achieving a concrete foundation. Midwest Perma-Column, led the way again in 2019 by achieving ICC Certification to satisfy code and quality requirements. In between, the Sturdi-Wall™ heavy duty concrete bracket anchoring system available in either wet set or drill set has become the gold standard. A complimentary line, Best Products, offers laminated wood columns, foundation pad systems and the patent pending precast center posts for sliding doors. All products are USA made with national distribution including Canada.



Mill Steel Company

Booth #615

2905 Lucerne Dr. SE Grand Rapids, MI 49546 800-247-6455 616-977-9411 (fax) info@millsteel.com www.millsteel.com

Founded in 1959, Mill Steel Co. is one of North America's largest steel and aluminum distributors. Headquartered in Grand Rapids, MI, with six Regional Processing & Distribution Centers, Mill Steel excels at serving some of the world's most demanding industries through dedication to superior quality, delivery, and performance. Mill Steel offers a knowledgeable staff with decades of experience in building products, top-of-the-line coating systems, and easy online ordering. Contact Mill Steel today for your full 24, 26, and 29-gauge SMP and paint to order material and acrylic needs. Sherwin-Williams WeatherXL, AkzoNobel, commodity polyesters, and custom color codes are all available.



Booth #815

MWI Components

1015 32nd Ave W Spencer, IA 51301 800-360-6467 800-361-3452 (fax) www.mwicomponents.com

MWI is the leading manufacturer/supplier of post frame products. With 100+ steel colors, almost 30 aluminum colors, and 50+ powder coat colors, the combinations are endless! Create beautiful buildings with MWI's Arcadian & Dutch Doors, Horse Stalls, Soffit & Trim Systems, Hardware, Square/Round Track, Cupolas, Weathervanes, Ridge Ventilation, Infinity Shield, Sealants & Retrofit products, and the newest product addition - Pipe Boots! Call MWI Components today at 800-360-6467 to make your building stand out from the rest!



Palram Americas

Booth #423

9735 Commerce Circle Kutztown, PA 19530 800-999-9459 contactus.usa@palram.com www.palram.com/us

Palram is a leading manufacturer of PVC and polycarbonate panels. Palram's SUNSKY® polycarbonate corrugated panels are the leading daylighting solution for skylight, sidelight and roofing. Easily incorporate natural light into your project with SUNSKY for reduced energy costs. With the world's largest selection of corrugated profiles, SUNSKY matches virtually any metal profile, or custom match using our MetalMatch technology. Palram also offers chemical and moisture resistant PVC panels; AG-TUF® corrugated liner panels: DURACLAD® interlocking multiwall panels and new PALCLAD® PRO solid PVC wall and ceiling panels for use in interior agricultural, commercial, and residential applications.



Perma-Column, LLC

Booth #315

400 Carol Ann Ln.
Ossian, IN 46777
800-622-7190
Mark.Stover@permacolumn.com
www.permacolumn.com

Perma-Columns are 5-foot precast concrete columns that keep wood out of the ground, ensuring your building's foundation will never rot. They are the first product to combine the economy of post-frame construction with the

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- Stock sizes ranging from 10" x 23" to 10" x 72"
- · Call for special sizes

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Plasti-Sleeve/Homework Design Inc.

Booth 115

26740 Hwy. 169 Zimmerman, MN 55398 763-856-5555 sales@plastisleeve.com www.plastisleeve.com

With more than 25 years in production, the original Plasti-Sleeve is a leader in post protection for buildings, offering economical, versatile and easy slide-on installation for 20 different post sizes. Made in the USA from the highest quality black HDPE plastic, Plasti-Sleeve offers unparalleled in-ground durability. Also available is Plasti-Skirt, an economical, easy-to-use, plastic skirt-board protector available for 2 x 8 and 2 x 6 skirt boards.



Plyco Corporation / East Coast Fasteners

Booth #901

500 Industrial Drive Elkhart Lake, WI 53020 800-558-5895 marketing@plyco.com www.plyco.com

For over 50 years, Plyco Corporation has been a leading supplier of products to the post-frame, metal clad building and commercial construction industries. Plyco manufactures and distributes a wide variety of products including metal doors, windows, horse stall systems, ventilation products, fasteners and more. For many customers, we provide one-stop shopping for a majority of their building component needs. Plyco Corporation has a true spirit of quality in all aspects and strives for customer satisfaction for all products.

POST-FRAME BUILDER SHOW

Post-Frame Builder Show

Branson Convention Center 200 S. Sycamore Street Branson, MO 65616 920-216-3007 - Missy Beyer missy@shieldwallmedia.com www.postframebuildershow.com

Post-Frame builders face the same business needs and challenges. Our First Annual Post-Frame Builder's show is all about resolving them. We're bringing together the suppliers, industry leaders, and technological solution providers in one space. Come mingle with the experts, shop for solutions, and make connections in Branson, June 19-20, 2024.



Progressive Metals

Progressive Metals

Booth #635

PO Box 685 Cornwall, PA 17016 855-835-9762 www.progressivemetals.com

Progressive Metals aims to meet and exceed all customer coil needs. Offering a wide variety of colors in high quality 28 gauge coil and 26 and 24 gauge slit coil, excellent customer service, and exceptional delivery across the United States. We also offer a full line of accessories to finish your build.



Rigidply Rafters

Booth #224

PA Location 701 E. Linden St. Richland, PA 17087 717-866-6581

MD Location 1283 Joni Miller Rd. Oakland, MD 21550 301-334-3977 www.rigidply.com

Rigidply Rafters has improved the quality of post-frame buildings by manufacturing and distributing the original 100% glue laminated post. By specifying Rigidply Posts, you guarantee the labor-saving and quality advantages of true glulam posts. Not only are glulam posts lighter, straighter, and stronger than solid-sawn posts, but they minimize cracking and splitting. When planning your next building project, Rigidply Rafters promises to supply integrity, quality, and service with your glulam posts.



Royal Crowne Cupolas

Booth #116

4 Township Dr. Paradise, PA 17562 717-288-2630 info@royalcrowne.com www.royalcrowne.com

Royal Crowne Cupolas' cupola selection features maintenance-free cellular PVC-vinyl cupolas, Western red cedar cupolas, copper cupolas, premium grade white pine cupolas, and metal cupolas. We have standard cupola and custom cupola sizes for any application. We stock weathervanes and finials in dozens of designs and sizes to provide that finishing touch to any rooftop, turret, or cupola. Royal Crowne is a wholesale

manufacturing company that caters to trade professionals, lumberyards, and retailers nationwide. Our cupolas and outdoor décor have been manufactured and shipped to many locations worldwide.

Rural Builder

Rural Builder Magazine

Booth #1142

PO Box 255 lola, WI 54945 715-252-6360 (Gary) 715-513-7288 (Rocky, editor) rocky@shieldwallmedia.com www.ruralbuildermagazine.com

Rural Builder provides the news, features, products and how-to's geared towards builders and suppliers of primarily low-rise agricultural, small retail, municipal and residential structures. Rural Builder serves a horizontal market targeting all types of low-rise construction in cities with a population of 250,000 or less. Published eight times annually, this trade resource has served the industry for over 55 years. For advertising opportunities contact gary@shieldwallmedia.com.



S-5!

Booth #121

12730 Black Forest Rd.
Colorado Springs, CO 80908
888-825-3432
719-495-0045 (fax)
support@s-5.com
www.s-5.com

Founded by a veteran metal roof expert, S-5! has been the leading authority on metal roof attachment solutions since 1992. S-5!'s zero-penetration clamps and lifetime brackets attach ancillary items to standing seam and exposed-fastened metal roofs respectively, while maintaining roof integrity and warranties.



SFS Group USA, Inc.

Booth #329

1045 Spring Street Reading, PA 19610 610-376-5751 us.construction@sfs.com us.sfs.com

SFS is a premier manufacturer and supplier of fasteners for post-frame and metal building industries. Our wood screws, including our new and innovative Woodgrip+, in a variety of materials. thread styles and point geometries meet the requirements and demands of today's buildings. ConnexTite™ structural wood screws are ideal for single and multi-ply truss, column header and joist applications. Accessories include VistaVent® ridge ventilation, VistaFoam® closures, tapes and sealants, and pipe flashing making SFS a one-source supplier for metal panel attachment solutions.



Sherwin-Williams Coil Coatings

Booth #614

888-306-2645 coilhelp@sherwin.com www.coil.sherwin.com

Sherwin-Williams has been a leader in the art and science of metal coatings that excel in both beauty and function. High-quality, field-proven options including Fluropon®, a 70% PVDF, and WeatherXLTM, an SMP coating, each known for its time-tested reliability. Each coating comes to life through a full palette of colors and textures to meet the most demanding environmental requirements and designs. We provide protection against weathering and damage that allows your project to endure.



Silvercraft, LLC

Booth #326

11903 CR 30 Goshen, IN 46528 574-825-8757 lynn@silvercraftllc.com

Tired of assembling Dutch doors on the job site? Silvercraft is the home of preassembled aluminum Dutch and sliding doors. Just take it off the skid, and it's ready to install. Fasten the D-latch (predrilled) and safety hook. Done. These premium doors are available for any equine facility or hobby building. Fullywelded aluminum frames are powder coated for long life. Flat steel sheets are available to match most metal colors. Needing light in the barn? Consider doors with tempered glass tops to allow natural light into your barn.



SmartBuild Systems

Booth #1123

PO Box 20627 Boulder, CO 80308 303-579-6277 303-443-8033 (fax) sales@keymark.com www.smartbuildsystems.com

SmartBuild is the construction industry's only complete design system for pole barn buildings, all metal buildings and roofing. This simple, web-based software quickly generates a 3D model, material lists, pricing, proposals, and construction documents for almost any building structure or roof. If you supply the post frame or metal building industry with metal sheathing or complete packages, or metal roofing to the roofing industry, let us show you why SmartBuild is the marketing tool for cementing your relationship with these customers.



Speedlap LLC

Booth #1032

21868 Driftwood Blvd Bloomfield, IA 52537 888-752-7552 sales@speedlap.com www.Speedlap.com

Speedlap sets the standard as the premier cut-to-order steel soffit manufacturer and wholesale supplier to the roll forming industry. Steel soffit panels are our only product, and we guarantee a quality product with a quick turnaround. Ensuring that in the end we help create Happy Jobsites!



ST Fastening Systems

Booth #528

6357 Reynolds Road Tyler, TX 75708 800-352-4864 800-352-3940 (fax) www.stfasteningsystems.com

ST Fastening Systems manufactures steel-frame and postframe fasteners for agricultural, industrial, commercial, and residential metal roof and sidewall applications. Product strengths are drill point quality and corrosion resistance, as shown by the WOODBINDER MB drill point and ZXL zincaluminum alloy molded head. Both products are enhanced by a powder coating paint system. Solid and vented closure strip systems, pipe flashings, and other accessories round out the product line.



TIMBER TECHNOLOGIES LLC

Timber Technologies, LLC

Booth #1040

www.timber-technologies.com

Timber Technologies in Colfax, Wisconsin

designs and manufactures the best AITC certified industrial post frame columns on the market. Titan Timbers™ Columns are totally glue laminated and structurally finger jointed creating stronger, straighter columns with less twist and warp than traditional products. Manufactured in multiple plvs of 2x4, 2x6, 2x8 and 2 x 10. Most sizes are stocked at dealers nationwide for prompt service. Improve your next project by using totally glue laminated Titan Timbers and eliminate wasted job time sorting lumber - View other products on our website and contact your dealer today. We are code compliant nationwide.



Tough Trade Tools by County Line Concepts

Booth #935

Mt. Pleasant, MI 48858 989-859-2168 info@toughtradetools.com www.ToughTradeTools.com

The construction business is a Tough Trade. Hard work, day and night. Estimates need to be done and projects need to be completed. Tough Trade Tools understands that and has developed tools to make your job more efficient, safer and accurate. Our Ridge-3:10 helps to accurately pre punch holes in the metal panels, The Ridge-L series keeps angles accurate. These, along with our other innovative tools can be found at our website: TOUGHTRADETOOLS.com.



Trac-Rite Door

Booth #1015

314 Wilburn Rd. Sun Prairie, WI 53590 800-448-8979 608-824-6745 (fax) tr@tracrite.com www.tracrite.com

Trac-Rite Door manufactures quality steel roll-up doors for a multitude of uses including self storage, residential, agricultural, and commercial. Trac-Rite is dedicated to providing customized, worry-free, low maintenance products delivered with uncompromising service.



Triangle Fastener Corporation

Booth #740

1925 Preble Ave.
Pittsburgh, PA 15233
800-486-1832
mgannon@trianglefastener.com
www.trianglefastener.com

TFC has been supplying the commercial construction industry with standard and specialty fasteners, tools, sealants, and accessories since 1977. From our 24 locations, we also specialize in providing hard-to-find items for critical applications. Ask about our inventory and delivery programs that reduce waste and shorten lead times.

We offer engineering services from our TFC TECH CENTER and can custom design fasteners for your specific application.



True Metal Supply

Booth #841-940

1745 Louisville Drive Knoxville, TN 37921 865-224-3055 info@truemetalsupply.com www.truemetalsupply.com

True Metal Supply is a local manufacturer of metal roofing and post frame building products. We can supply materials for your project whether it's a pole barn, riding area, storage building or a metal roof for your home! At True Metal Supply we're committed to excellent service and quality, which is why we manufacture using American steel. While we're based in Knoxville, we can supply nationwide. Call us today for a free quote or learn more at truemetalsupply.com.



Ventco by Lakeside

Booth #114

Ben Oskarsson 6476 HWY 135 North Paragould, AR 72450 706-547-9011 info@profilevent.com www.profilevent.com

ProfileVent has been manufactured using proven engineered technology for over 25 years. Our specially designed manufacturing equipment precisely cuts the panel profile into the surface of the ventilation material working at optimum performance when installed with equal amount of intake ventilation, within varied roof pitches from 2:12 to 20:12. Ventco by Lakeside manufactures the best Engineered roofing Ventilation products in the Industry. Whether you are looking for Engineered Roofing Ventilation for your Residential, Commercial or

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Wildcat

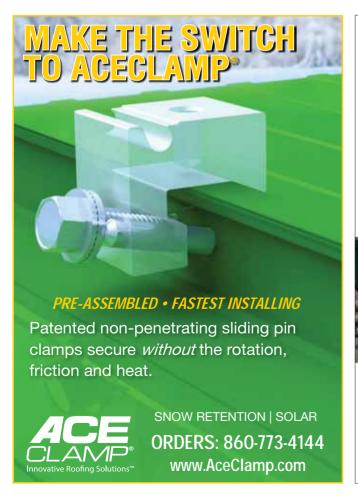
Booth #1021

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on Fasteners, we can get product to vour business with your needs being our number one priority. Based in the Midwest, we are able to provide our customers with great lead times on all products. Call Wildcat for Great Service and Fantastic Fasteners!

2024 **POST-FRAME BUILDER SHOW BRANSON** CONVENTION CENTER **BRANSON, MO JUNE 19-20**





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BY RURAL BUILDER STAFF



■ PETERSEN RELEASES PAC-CLAD HT UNDERLAYMENT

PAC-CLAD HT from Petersen is a self-adhering, high-temperature roofing underlayment designed to provide premium waterproofing protection against water and ice damming. The self-adhering qualities of PAC-CLAD HT reduce labor costs and installation times while providing increased protection compared to that of typical felt roofing underlayments. This strong, skid-resistant high-tensile-strength rubberized asphalt membrane is available in either black or white.

www.pac-clad.com



■ SHERWIN-WILLIAMS INTRODUCES SOFTOP SUSTAINABLY SOURCED FLOORING SYSTEMS

Sherwin-Williams High Performance Flooring has launched SofTop Comfort flooring systems, an expansion of its seamless resinous flooring portfolio that offers comfort, superior aesthetics and sustainability. SofTop Comfort is soft underfoot, providing better ergonomics and minimizing fatigue for pedestrians, while maintaining strong durability. It is designed for a diverse









array of applications and environments in which beauty and long-term tough performance are required. Said Casey Ball, Global Marketing Director for Sherwin-Williams High Performance Flooring, "SofTop Comfort systems offer advantages over traditional floor coverings, with an ease of maintenance and refinishing, making for a long, productive lifecycle."

Seamless and easy to clean, SofTop Comfort floors can stand up to frequent, harsh cleanings - promoting hygiene and enhancing the safety of a variety of front- and back-of-house environments, including in healthcare facilities, schools, offices, airports, arenas, laboratories, light industrial settings, hotels and convention centers, animal care facilities and others.

"Alternative flooring systems featuring seams are prone to harboring bacteria and can be difficult to sanitize and repair," Ball said. SofTop Comfort resinous flooring systems are formulated with up to 25% natural, renewable plant oils for reduced environmental impacts relative to nonbiobased alternatives and contain very low levels of VOCs.

sherwin-williams.com/resin-flooring

HELLY HANSEN WORK WEAR

New for Fall/Winter 2023, Helly Hansen is launching a handful of products for both men and women geared toward making soggy, cold-weather days more manageable and keeping working professionals productive and comfortable. The M/W Manchester 2.0 Shell Jacket is a versatile waterproof and breathable shell upgraded for FW23 with a detachable hood for use in all conditions and a drop back

for extra coverage. It features a practical zippered chest pocket, articulated sleeves with elastic cuffs, and a chin protector for maximum comfort on colder days.

The M/W Manchester 2.0 Shell



Pant is fully waterproof and breathable with a fully seam-sealed construction to ward off any weather. The pants can be tightened to any fit using the draw-cord at the waist, while boot zippers with a storm flap and Velcro closure make getting into them easy while keeping rain out.

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■ S-5! ACHIEVES STANDARD FOR SNOW RETENTION

S-5! has achieved a new industry standard for testing and certifying snow retention devices. Until recently, there has been no industry standard or mandate for the production and testing of snow retention devices—but now there is. S-5! is pleased to announce another "first": it is the first and only company to receive an Evaluation Report (ER) from the International Association of Plumbing and Mechanical Officials (IAPMO), certifying its snow retention systems' compliance with Evaluation Criteria (EC) 029-2018 for "Standing Seam Metal Roof-Mounted Rail-Type Snow Retention Systems." In the absence of building code that covers snow retention, compliance with the IAPMO EC 029-2018 is "code equivalent" and may be utilized by specification to qualify proper design, testing and production. "I am thrilled that there is finally an industry consensus standard for testing and certifying snow retention devices, and that S-5! has been approved to this new standard," said Rob Haddock, CEO and founder of S-5!

In other S-5! news, its Architectural & National Accounts Director has been awarded the Construction Specifier Institute

(CSI) Great Lakes Region President's Award in recognition of her dedication, hard work and mindfulness to the region. Shelly Higgins is a member of the board of directors for the CSI Cleveland chapter. She helped plan, organize and run the Great Lakes Region Conference from ideas to implementation. She is also the founder and director of the "Let's Build Construction Camp for Girls" in Northeast Ohio, a five-day summer camp for girls ages 12-16 to explore the world of construction and learn about the various career pathways in the skilled trades. The camp partners with unions and trade associations and is run through the generosity of volunteers, mentors and sponsors, allowing the girls to attend at no cost.

BRADBURY EXPANDS AGAIN IN KANSAS

Over the past five years, Bradbury has continued to grow in Moundridge, Kansas. The commitment to expanding and improving facilities is evident in the recent additions to the company's assembly and testing area, as well as the ongoing extension of the inventory area. Bradbury now has more than 300 employees at the headquarters. "Last year, we began an exciting journey at our plant 2 facility," says Matt Werner, Senior Manager of Global Marketing and Sales at Bradbury. "We finished a project that allowed us to extend the three center bays by 150 feet to the north. This resulted in an additional 22,500 square feet of assembly and test floorspace. The demand for our services quickly filled up this new space with exciting customer projects. Realizing the need for even more room, we made the decision to add on to both the East and West bays of Plant 2, matching the latest expansion and providing us with an extra 15,000 square feet."

Werner said what sets this new addition apart is its height. Standing at an impressive 10 feet taller than the existing building, this expansion allows for an increase of vertical storage space. By utilizing 16-foot speed racks instead of the current 10-foot racking, there is now ample space to accommodate an expanded inventory of Bradbury supplies on the East side. **RB**



Accessibility Matters

The ADA Was Only the First Step

According to the CDC, 12.1% of Americans live with ambulatory difficulties; that is they have serious difficulties walking or climbing stairs. These types of disabilities make traversing city streets and public buildings difficult.

Many would think that the American with Disabilities Act of 1990 would have resolved these issues. According to Mark Reynolds Jr., it was a great first step, but it did not solve all problems of accessibility.

Reynolds is the founder of Split Second, a New Orleans group that advocates for the ambulatory disabled. He notes that many times builders attempt to be ADA code compliant, ticking off the boxes, yet in the end the results fall short of the intent. An example he offers is going to a hotel with an accessible room and bathroom, yet when he went to shower, the faucet and temperature controls are located on one end of the tub while the seat is at the other ... on paper it's accessible, but in reality it is not.

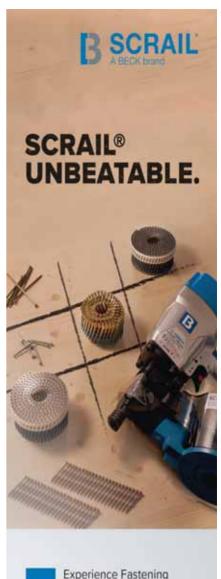
Further, annual reviews of ADA infrastructure are not required — and therefore, are usually not done. An elevator for wheelchairs that breaks down and is never repaired is assisting no one. Further, Reynolds points out, "The ADA has codes for public buildings and Class A office space, in multi-family

residential spaces, only 5% needs to be ADA compliant leaving many people without affordable, accessible housing."

Many of these issues are state or even federal matters, but there is something that contractors and builders can do when they are working on public spaces - invite an accessibility consultant to the table. While many items may be required by the code, the consultant will make recommendations that will enhance the code and help prevent situations like the shower scenario mentioned above. Also, they can recommend such things as tactile differences in flooring so the visually impaired know what area they are in. For example, moving from carpeting to tile as you draw near to the building's exit. Further, installing handles that are easier for many to manipulate rather than a door knob that some people may not be able to squeeze.

Of course, the first thing that people will instinctively say is: "What about the budget?" Reynolds says that in his experience, making space more universal doesn't usually bring cost up more than 2% and when people understand the benefits and how many more people will be able to use the space, resistance against this small added cost usually dissipates. **RB**





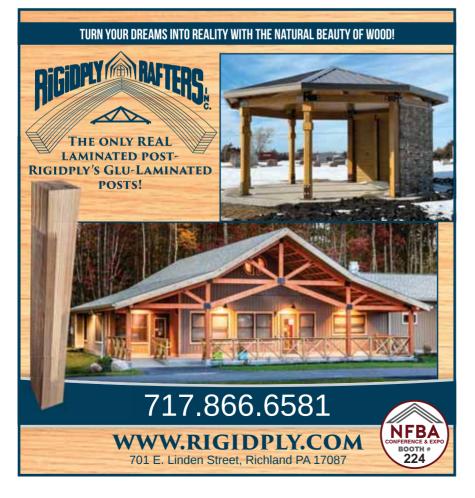
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INDUSTRY NEWS

BY RURAL BUILDER STAFF

■ MALCO WINS 2023 PRO TOOL INNOVATION AWARDS

Malco Products, one of the nation's leading solution developers and manufacturers of a variety of high-quality tools for the HVAC and building construction trades, announced it has earned 2023 Pro Tool Innovation Awards for its Andy Aluminum Handled Offset Left Snips in the Hand Tools-Cutting category and its Adjustable Siding Gauge in the Spacers category. Now in its 11th year, the Pro Tool Innovation Awards evaluate hundreds of cutting-edge tools from across a wide variety of industries and manufacturers.

"We are pleased to receive this recognition from the Pro Tool Innovation Awards, as going the extra mile to create tools that help our end-users perform better on the jobsite is the number one priority at Malco," said Rebecca Talbot, Malco's vice president of marketing. "Both of these tools were designed with the enduser in mind, and include specific features designed to improve speed and efficiency on the job."

Malco's two 2023 product award winners include:

Andy Aluminum Handled Offset Left Snips 12" (MC12L)

Malco's Andy Aluminum Handled Offset Left Snips 12" (MC12L) is an innovative new addition to the company's popular Andy snips product line. This versatile tool with offset handles ensures that HVAC and building construction trade pros can make longer, tighter, higher-quality straight and left curve cuts in many types of materials, including sheet metal, metal roofing, aluminum, stainless steel, steel siding, and vinyl.

Adjustable Siding Guage (SGA)

Malco's new Adjustable Siding Gauge (SGA) is an innovative new all-in-one installation tool that eliminates the need to use multiple gauges for varying siding widths, while eliminating the need to use shims and/or have more than one person to complete projects. It's specially crafted for siding and construction pros. **RB**

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March/April 1976 Farm Building News

FOR 50+ YEARS RURAL BUILDER has been providing the news, trends and resources builders need. Prior to the January 1974 edition, "Farm Building News," as it was called, was in newspaper form. However, those old papers are not to be found in our Shield Wall library. We would love to see some of them ... it's our lost heritage! If you have one/some of them please drop a line to me: rocky@shieldwallmedia. com. I'll publish a brief news story about you, your organization, and your projects in return!

The Best of Back Issues

Builder Prepare: Here Comes Color

By Linda Schmid

Editor's Note (1976): The above banner headline on the Jan. 1, 1968, issue of FBN proved to be quite prophetic. Farm builders at the 1976 National Farm Builder Show told us an overwhelming percentage of their buildings used color panels last year.

As part of FBN's Bicentennial salute, we're continuing to take a nostalgic look back at the early issues of Farm Building News, so that you farm builders can take a reflective

look at the tremendous growth of your industry in the short nine years since we launched this publication in 1967.

Read the two items here and see further evidence that you've come a long way, builder! Watch future issues on what we were doing and thinking in the "Old Days."

(FBN, Jan. 1968) Colored farm buildings are catching on as fast as narrow rows across rural America. While red and white were standards of the past, the average farmer — and perhaps, more specifically, the farm wife — has suddenly developed a keen interest in a wide variety of pastel hues, and has no qualms about paying the premium for the color that will not only suit his set-

ting but be the envy of the neighborhood.

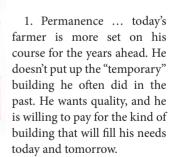
To fill this demand, some farm building firms are beginning to specialize in color buildings. Morton Buildings, for example, has approached the point where they put up a plain galvanized building with some reluctance ... they feel the building might detract from their image as the firm that "erects those beautiful buildings."

The two Morton structures displayed at the Farm Progress Show in Chambers, Indiana, last September attracted a lot of traffic and a lot of sales leads.

Even farm builders who aren't necessarily pushing color have noted an increased demand from farmers. And this new zest for color is reflected in the sales of both steel and aluminum roofing and siding firms. More than 5% of Republic Steel's

1967 roofing and siding sales, for example, were pre-painted panels. The firm expects to double its color sales during 1968

Why this sudden demand for color? Suppliers and builders interviewed at the Farm Builder Show agreed on several reasons:



2. Maintenance-free ... to-day's farmer is too busy to be bothered with painting and repairs. The corrosion resistance

of color panels frees him from the drudgery of painting, and at the same time the reflectivity of lighter colored panels offers his livestock more comfort through reflectivity.

3. Appearance ... today's farmer is more appearance conscious than his predecessor. He cares what other folks think, and he's keenly aware of how much "good looks" add to his farm's value. **RB**



When companies began offering colors, there were few choices. Consider these choices from Granite City Steel, 1976.



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- Acknowledged on social media and in the magazine as a Shield Wall Media Advisory Board member.
- Get a half-page company and/or personal bio in a print article IX/year (also placed on our websites and social media channels).
- Special perks and invitations.

What You'll Give

- Proof articles in your area of expertise.
- Participate in bi-annual conference call about the direction of existing and new products from Shield Wall Media.
- Occasionally (as your schedule allows) guide Managing Editors Karen Knapstein and Rocky Landsverk to help with magazine and website content.

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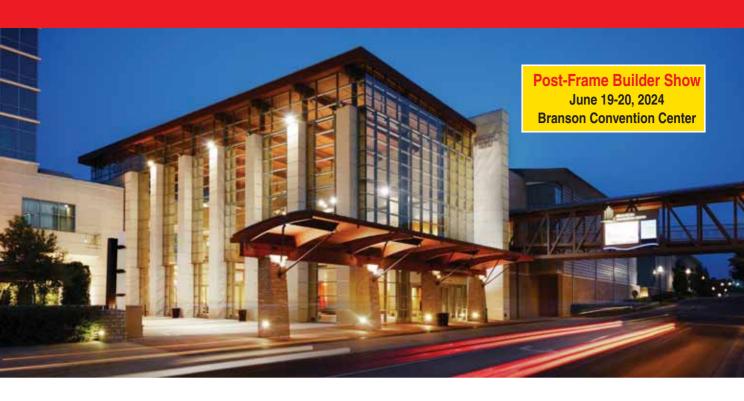
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POST-FRAME BUILDERSHOW

This Show is Different

■ By Rocky Landsverk, Editor

rade shows can be focused on either attendance or buyers. Rarely is a show so big that it accomplishes both, and exhibitors at those big shows that attract both have the challenge of constantly deciphering who's in front of their booth, while attendees at those shows typically struggle to get the attention they deserve.

That doesn't happen at Shield Wall Media business-to-business trade shows. They are specifically and unequivocally for buyers and that is exactly how the new Post-Frame Builder Show at the Branson Convention Center in Branson, Missouri, in June 2024 is going to be different from other trade shows.

"Many shows try to be everything for everyone and see the number of bodies on the floor as success," said Shield Wall Media Publisher and CEO Gary Reichert. "We know our audience and we know what we want to deliver. Our goal is a qualified audience so we can connect exhibitors and the decision-makers who want to do business with them. We do several things to achieve that goal."

You'll also notice that these shows are a day and a half long, which is shorter than

a typical trade show. "We keep it simple and business-oriented," Reichert said. "If you are looking for a supplier, it doesn't take three days. Our exhibit hours are Wednesday and Thursday so you can get in, do business, and still spend your weekend with your family."

That's especially nice if you bring your family to Branson. See things to do on pages 4-5 of this special section.

Pairing Shows With Magazines

The first step in creating a successful "buyers show" is matching the show to a magazine audience that fits the bill.

"Magazines and shows are a natural complement to each other," Reichert said. "A show will reach a small number of people, while a magazine will reach several times more. Both are about communicating information and providing an opportunity for businesspeople and manufacturers to interact.

"Frame Building News is the largest and oldest post-frame publication in existence. According to our most recent survey, it is basically alone in its field. It is only fitting that Frame Building News has its own show."

Bringing Together Business Partners

Manufacturers, suppliers, and companies dedicated to all things post-frame will gather at the Branson Convention Center. The exhibitor list is starting to form as our magazines goes to press, but it's a guarantee that it will include manufacturers of post-frame homes and packages, and suppliers of post-frame components like fasteners, post protection, and truss connectors.

There will also be companies on hand to help you run a post-frame business, including financing and marketing. And if you're interested in learning how to launch a barndo business, you'll find resources for doing that, too.

Because the show is smaller and focused on buyers, there will be more time to spend at each booth and with each potential customer, benefiting both the exhibitors and attendees.

Educational Programming

Educational programming is another focus of Shield Wall Media shows. Typical classes at previous shows have included such topics as marketing and running your business; making buying decisions on materials and machinery; condensation prevention and control; fastening systems; financing; and taking advantage of PR to advance your company footprint.

As noted in our previous magazine articles "how to attend a show," education can be one of the best reasons to invest your time and money into visiting a trade show, and you'll often learn from your fellow exhibitors' questions as well. Also contact us if you are interested in running an educational session.



"Our educational programming emphasizes topics decision-makers want to see. We are not targeting crews and the person holding the hammer. We value them, but they are not our target for

Exhibitor List

Initial list of companies already signed up to exhibit at the PFBS.

- · Acu-Form
- · AJ Manufacturing, Inc.
- AmeriLux International
- Bradbury Group
- · Burrow's Post-Frame Supply
- · Everlast Roofing, Inc.
- FootingPad 0
- · Graber Post / Martin Metal
- · Hershey's Metal Meister
- · Levi's Building Components
- Little Harveys
- · Made Right
- Marco Industries
- MWI Components
- Perma-Column LLC
- · Planet Saver Industries / GreenPost
- · Plyco Corporation
- Rigid Built Laminated Columns / Yoder Precast
- Silvercraft LLC
- SmartBuild Systems
- ST Fastening Systems
- SWI Machinery
- Trac-Rite Door
- Tri State Lumber
- Triangle Fastener Corporation
- United Steel Supply
- Wildcat LLC

shows," Reichert said. "And our educational programming is included with the charge for general admission. If you have relationships with exhibitors, they have an unlimited number of free guest passes. These passes include the educational programming and are good for contractors, manufacturers, or anyone else."

For Exhibitors: About the Attendees

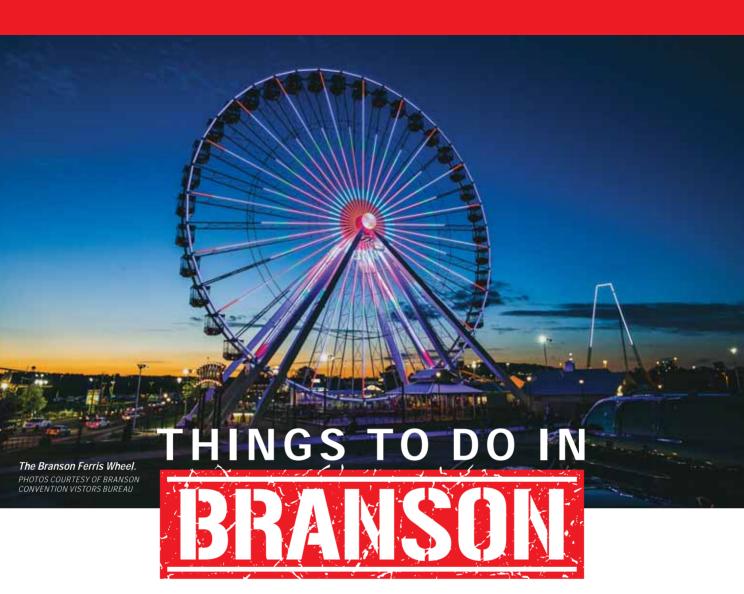
All Shield Wall Media shows are intended to bring together buyers and sellers. Attendees are business owners and those who can make business decisions. Exhibitors at the company's previous events have consistently commented that the attendees of SWM shows are decision-makers. For instance, 67% of attendees for the Garage, Shed & Carport Builder Show are either sole decision-makers or part of the group making the decisions while 0% said they were not involved in the decision-making process at their company.

Here's sampling of other post-show quotes from exhibitors:

- "There was an appropriate audience that included decision-makers."
- "The show allowed us to connect with existing and potential customers in this targeted industry. We received quality leads."
- "It's big enough to attract, small enough to have quality conversations."

What To Do Next

Visit postframebuildershow.com for more information, or contact event director Missy Beyer at missy@shieldwall media.com, phone 920-216-3007. *PFBS*



Here's Our Curated List, Chosen For Our Show Location & Audience

et's be honest, you don't hold a trade show in Branson, Missouri, *only* because you want to get buyers and sellers together. In the case of post-frame, that actually works anyway; Branson is largely accessible from a travel standpoint for much of the post-frame industry.

But you also have a show in Branson because it can be a work/play destination. So we culled this list of things to do in Branson for the people who we will be seeing at the Post-Frame Builders Show in June 2024. We tried to make this list as walkable as possible from the Branson Convention Center and the host hotel, the Hilton Branson Convention Center Hotel. We also focused on family-friendly activities since so many of our attendees bring theirs.

Branson Activities

Nestled in the heart of the Ozarks, Downtown Branson, Missouri, is a hidden gem waiting to be explored. With its unique blend of history, culture, and entertainment, this vibrant area offers visitors an unforgettable experience. Whether you're seeking family-friendly activities, live entertainment, or a taste of local flavor, Downtown Branson has something for everyone.

1. Historic Downtown Family Fun

Begin your journey by strolling through the historic district, where charming brick-lined streets transport you back in time. First, don't forget to snap a picture by the iconic Branson sign — a perfect keepsake to commemorate your visit.

We found some things that our family-centric audience might like. Bring back classic family competition at the **Branson Boardgame Cafe**. For a small fee per person, you can choose from their library of 650 board games. Or try **The Escape Branson**, where you have 60 minutes to solve puzzles and escape your room!

The Branson Centennial Museum is an admission-free museum highlighting the history of Branson, including a music show timeline that pays tribute to Branson becoming America's Top Live Music Show Destination of the World. Another fun activity that begins downtown is a ride on the Branson Scenic Railway, which leaves from the historic 1905 depot! There's also Prehistoric Fossils, a museum-like gallery displaying an array of historic arti-

facts, including dinosaur fossils, worldwar relics, meteorites, and more.

2. Shop 'til You Drop

Downtown Branson boasts an array of unique boutiques, galleries, and specialty shops. From handmade crafts to Ozarkinspired souvenirs, the shopping scene caters to diverse tastes. Take a leisurely stroll along the Branson Landing, a waterfront shopping and dining district, where you can find both familiar brands and local treasures. Probably the most-famous store is **Dick's 5 & 10**, a cornerstone of Branson shopping since 1961 with 250,000 items on the shelves, plus several things to see like train and arrowhead collections.

Besides some high-end shops downtown, note that there is an array of thrift stores, antique shops, and pawn shops.

3. Savor Culinary Delights

Downtown Branson is a culinary haven with a diverse range of dining options. Whether you crave classic comfort food, Southern barbecue, or upscale cuisine, you'll find it all here. Local favorites include Dino's Cake & Coffee Co. for delectable sweets and Waxy O'Shea's for a cozy pub experience.

Family/American Restaurants:

Clockers Cafe, Branson Cafe, Farmhouse Restaurant, Dice & Dine, Summit Restaurant

International Fare:

Tai Kitchen, Carly's Healthy Cuisine, MoMo Sushi & Grill

Pizza, Steak, Ribs:

Mr. G's Chicago Pizza & Pub, Level 2 Steakhouse, Oscar's Famous Ribs

4. Enjoy Live Entertainment

Known as the "Live Entertainment Capital of the World," Branson lives up to its reputation with numerous theaters offering live shows. Catch a Broadwaystyle production, a comedy show, or a tribute to music legends. There is a lot of live music at one of Historic Downtown Branson's theatres. The Hot Hits Theatre features live shows with a variety of musical styles and the Historic Owen Theatre houses the many productions of the Branson Regional Arts Council's community theater.



5. Take a Scenic Cruise

As you explore the waterways, don't miss the opportunity to extend your scenic journey with a ride on the **Branson Scenic Railway**. Step aboard vintage cars and travel through the stunning Ozark countryside, crossing trestles and tunnels while immersing yourself in the history of the region. The narrated tours provide fascinating insights into Branson's past, making it a unique and educational addition to your Downtown Branson adventure.

6. Branson Landing Family Fun

Next to the hotel and convention center, venture into the heart of the Landing, where you'll discover the dynamic offerings of Andy B's Bowl Social. From state-of-the-art bowling to an array of arcade games and delicious eats, Andy B's is a haven for families seeking an all-in-one entertainment destination.

Take your adventure to new heights with Parakeet Pete's Steampunk Balloon and Zipline. Soar above the landing, capturing panoramic views of the scenic surroundings as you embark on a one-of-akind airborne escapade. It's an experience that promises both thrills and breathtaking vistas.

As the sun sets, the Landing Center transforms into a concert haven. Immerse yourself in the rhythm of live performances, ranging from local talents to nationally acclaimed artists. The concert series



at Branson Landing ensures that families can enjoy the magic of music against the enchanting backdrop of this riverside destination.

Downtown Branson beckons with its warm hospitality, rich heritage, and an abundance of activities for every traveler. Whether you're seeking a quiet retreat or an action-packed adventure, this charming destination promises an unforgettable experience. Discover the magic of Downtown Branson and create memories that will last a lifetime. *PFBS*